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1. A method of controlling programming of portable programmed data carriers in a system having a plurality of programming stations, the method comprising the steps of: receiving a card object from a card issuer management system, wherein the card object consists of information for programming the portable programmed data carriers; receiving a programming request from the programming station; and utilizing the card object to control the programming station as the programming station programs the portable programmed data carrier.

- 2. The method of claim 1, further comprising the step of acquiring data from a data source.
- 3. The method of claim, wherein the data source is the card issuer management system.
- 4. The method of claim 1, further comprising the step of acquiring security services from a security source.
- 5. The method of claim 1, further comprising the step of providing support services.



6. The method of claim 1, wherein the step of receiving a programming request comprises the steps of:

receiving a card object identifier; and associating the card object identifier with the card object.

- 7. The method of claim 2, further comprising the step of acquiring security services from a security source.
- 8. The method of claim 7, further comprising the step of providing support services.
- 9. The method of claim 8, wherein the step of receiving a programming request comprises the steps of:

receiving a card object identifier; and associating the card object with the card object identifier.

10. A computerized system for controlling programming of portable programmed data carriers across a plurality of personalization stations, the system comprising:

a personalization server interface for acquiring services from one of more resources, transferring card information to one of the personalization stations, and controlling the programming of the portable programmed data carrier;

a personalization station interface for receiving the card information from the

The computerized system of claim 19, wherein the services acquired by the personalization server interface are data services.

The computerized system of claim 10, wherein the services acquired by the personalization server interface are security services.

The computerized system of claim 10, wherein the services acquired by the personalization server interface are support services.

The computerized system of claim 10, further comprising a controller for 14. receiving a card object identifier and for routing the card object identifier to one of the personalization stations.

A computerized system for controlling programming of portable programmed 15. data carriers across a plurality of personalization stations, the system comprising:

a means for receiving one or more card objects from a card issuer management system, wherein the card objects comprise information for programming the portable programmed data carriers;

a means for receiving\a programming request from the programming station; and



a means for utilizing the card object to control the programming station as the programming station programs the portable programmed data carrier.

- 16. The computerized system of claim 15, further comprising a means for acquiring security services from a security source.
- 17. The computerized system of claim 15, further comprising a means for acquiring data from a data source.

The computerized system of claim 1/1, wherein the data source is the card issuer management system.

- 19. The computerized system of claim 15, further comprising a means for providing support services.
- 20. The computerized system of claim 15, wherein the programming request comprises a unique card object identifier.
- 21. A computer-readable medium having computer-executable instructions for performing the steps comprising:

receiving one or more card objects from a card issuer management system, wherein the card objects consist of information for programming the portable

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receiving a programming request from the programming station; and utilizing the card object to control the programming station as the programming station programs the portable programmed data carrier.

- 22. The computer-readable medium of claim 21, having further computer-executable instructions for performing the step of acquiring security services from a security source.
- 23. The computer-readable medium of claim 21, having further computer-executable instructions for performing the step of acquiring data from a data source.
- 74. The computer-readable medium of claim 73, wherein the data source is the card issuer management system.
- 25. The computer-readable medium of claim 21, having further computer-executable instructions for performing the step of providing support services.
- 26. A computer readable medium having stored thereon a data structure comprising:

 a first data field containing data representing a card object for programming a

 portable programmed data carrier; and

 a second data field containing data representing a unique card object identifier

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for identifying the card object represented by the first data field.

27. A system for issuing portable programmed data carriers comprising:

a plurality of card objects identified by a like plurality of card object identifiers;

a plurality of personalization stations for receiving the card object identifiers and for programming the portable programmed data carriers using information contained in the card object identified by the card object identifier;

a controller for providing to each personalization station the card object identifier; and

a personalization server for controlling the programming of a portable programmed data carrier in response to a request from one of the personalization stations, wherein the personalization server translates the card object into commands and data and transfers the commands and data to the personalization stations making the request.

The system of claim 27, wherein the personalization server acquire services from one or more resources in response to a request from one of the personalization stations.

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